

Work Order ID 159259-1

Monday, April 10, 2017 11:26:31 AM

159259

Page 1

SPLIT

Item ID: D2731-7

Revision ID:

Item Name: Mounting Lug

Start Date: 4/10/2017 Start Qty: 24.00

Required Date: 4/18/2017 Req'd Qty: 24.00

Reference: SCHEDULED/U

24
24

DAS
21
9-88 Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2731	Rev C

110	Outsource process - Machining	0.00							
110	HAAS CNC VERTICAL MACHINING #1								
Outsource5	Memo	4,320.00							
Outsource process - Machining	Issue P/O to Metec : <u>35908</u>								
	Machine as per dwg								
	C of C is required								

u 17-04-10

120	Receive & Inspect for Damage & Mat'l Certs	0.00							
120									
Packaging	Memo	0.48							
Packaging	ENSURE C OF C IS ATTACH.								

24x SP1724-24

130	QC6- Inspect dimensions to drawing	0.00							
130									
QC	Memo	0.00							
Quality Control									

24

DAS
38
9-88

APR 24 2017

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Item ID: D2731-7 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Mounting Lug
 Start Date: 4/10/2017 Start Qty: 24.00 ***24*** Cust Item ID:
 Required Date: 4/18/2017 Req'd Qty: 24.00 ***24*** Customer:
 Reference: SCHEDULED/U

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Chemical Conversion Coat per QSI005 4.1	0.00							
140									
HandFinish	Memo	0.48							
Hand Finishing									
155		0.00							
155									
SprayPaint	Memo	0.00							
Spray Painting	prime B <u>136082</u> spray paint Delfleet blue B <u>137281</u> clear delfleet blue B <u>137399</u>								
160	QC3- Inspect Part Finish	0.00							
160									
QC	Memo	0.24							
Quality Control									

x 24  2017/04/26
BEB

12  DAS
41
9-89
MAY 02 2017

12  DAS
38
MAY 03 2017

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Item ID: D2731-7

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mounting Lug

Start Date: 4/10/2017 Start Qty: 24.00

24

Cust Item ID:

Required Date: 4/18/2017 Req'd Qty: 24.00

24

Customer:

Reference: SCHEDULED/U

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: <u>St 532</u>	0.00				<u>12</u>	<u>MAY 04 2017</u>		
170									
Packaging	Memo	0.24							
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	2.40							<u>17/5/8</u> 
Quality Control									

MAY 04 2017

DAS
21
9-89

Picklist Print

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Work Order ID: 159259

159259

Parent Item: D2731-7

D2731-7

Parent Item Name: Mounting Lug

Start Date: 4/10/2017

Required Date: 4/18/2017

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP D00.05.19 Added inspect level 8, removed P/O powder
coatingEC IPP REV:E 13.06.25
OUTSOURCE METEC DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2423		Manufactured	No			110	f	326.9190	0.0683	1.725474			
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D2423

Lug Extrusion

24x 8017-4-24

Location

Loc Qty

Loc Code

Metec

326.9189797

127892

84.9999647

148835

241.919015

D2731-7P

Purchased

No

100

Each

0.0000

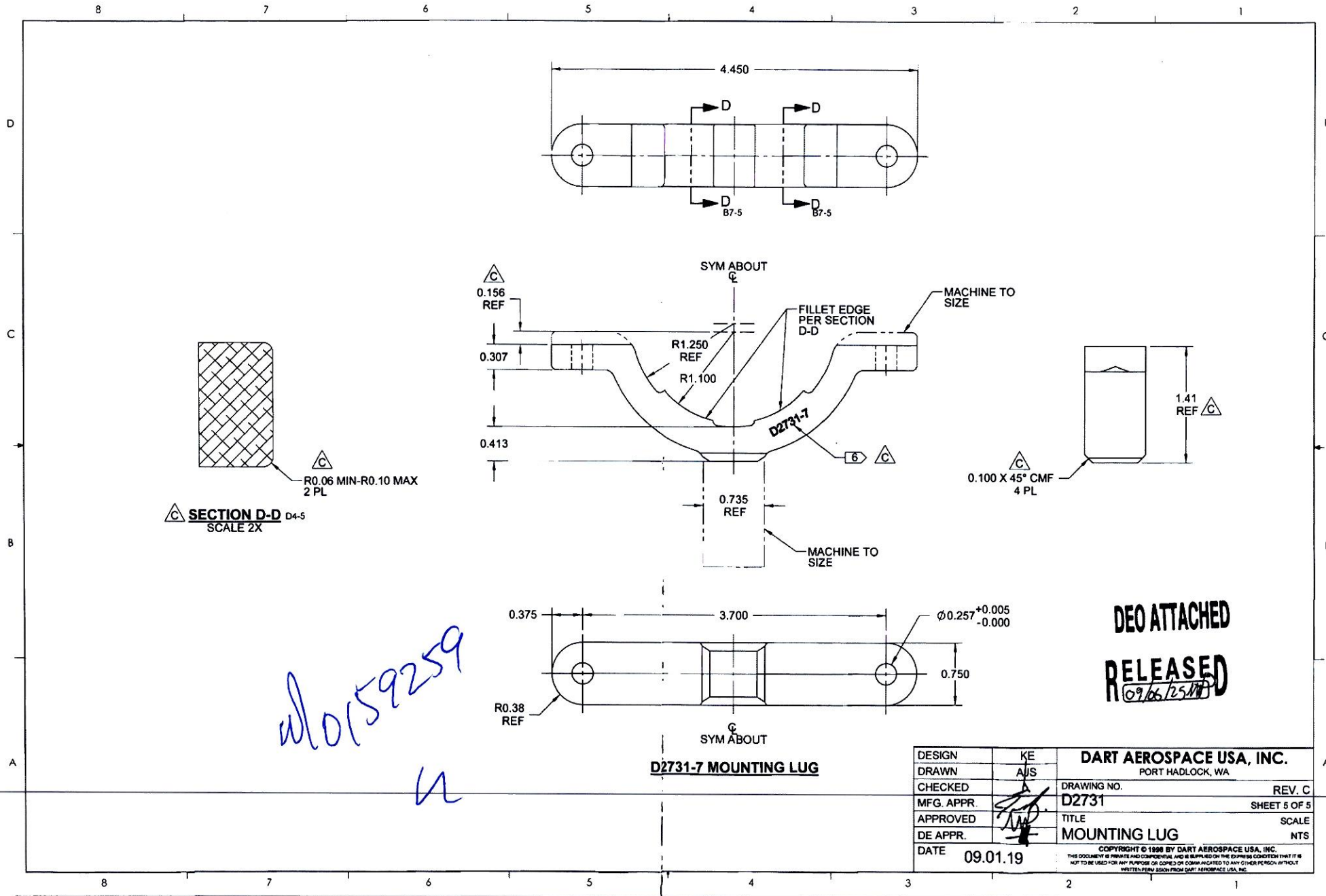
1

24

D2731-7P

Lug

24x 8017-4-24





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35908

Purchase Order Date 4/10/2017

PO Print Date 4/10/2017

Page Number 1 of 2

Order From :
METEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, ON K0B 1R0
CA

VC-MET003

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone

613 678 3957

Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

Dart Truck

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

10127-2607

Net 10

CAD

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D3394-3P machine per drwg D3394 Rev.B UNPAINTED	Lug	4/18/2017 Yes 4/18/2017		24.00 Each	\$16.10	\$386.4
Line Total:							\$386.4
2	D2731-7P Machine per drwg D2731 Rev.C UNPAINTED	Lug	4/18/2017 Yes 4/18/2017		24.00 Each	\$15.00	\$360.0
Line Total:							\$360.0

Note:

4/10/2017



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 21648
Date: Apr 21, 2017
Page: 1

Sold to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Ship to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
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Order No.: 35908	Sold By: Walz, Christian D.
Shipped By: Jeff B	Ship Date: Apr 21, 2017

	Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3394-3 Lug Unpainted		Each	24		
D2731-7 LUG Unpainted		Each	24	24	
DAS 38 9-89					
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					

Received by

SP17-4-201

Thank you for your order!



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY

PART NUMBER

PART NAME

P.O. NUMBER

24

D2731-7

Lug

Material B148835

35908

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Jan Norris

Vankleek Hill, April 21, 2017